



Commando Cloth (Duvetyne) Specifications

<u>Fiber</u>	100% natural cotton fiber
Construction of fabric	plain woven, sheeting
Weight per linear yard of fabric	16 ounces (544 gms/m)
Gauge	35 – 37
Count of threads	128 (60 warp x 68 fill)
Thread denier (diameter)	16's for warp, 8' for fill
<u>Surface Treatment</u>	napped one side
Dyes	commercial
<u>Flame Retardant Treatment</u>	Non-durable
Process of flame retardant treatment	vat-immersion, then pad dry
Washing	non-water only, limited dry cleaning
Conformance tests	N.F.P.A 701 small scale test California, Title 19
<u>Performance</u>	
All tests performed using AATC methods	
When applicable	
Opacity	Good
Tensile	Warp: 60+ lbs., Fill: 80+ lbs.
Tears	Fill: 48+ lbs.
Crocking	Average: 4 dry, 3 wet